

Technical Data Sheet

CODE **PP COPO 10 % TALCO NERO 1° SCELTA**

DESCRIPTION *PP COPO 10% TALC BLACK*

REV 01 ISSUED 18/03/2021

PROPERTIES	UNITS	VALUE	METHOD
PHISICAL			
SPECIFIC GRAVITY	g/cm ³	0.96-1,0	ISO 1183
MELT FLOW INDEX (230°C - 2,16 Kg)	g/10'	5-10	ISO 1133
MOISTURE ABSORPTION 24h at 23° in H2O*	%	-	INTERNAL
MOISTURE ABSORPTION saturation*	%	-	INTERNAL
MOULDING SHRINKAGE: ALONG FLOW*	%	1,0-1,5	INTERNAL
MOULDING SHRINKAGE: ACROSS FLOW*	%	1,0-1,5	INTERNAL
MECHANICAL			
TENSILE STRENGHT*	MPa	26	ISO 527-2
TENSILE MODULUS*	MPa	-	ISO 527-2
FLEXURAL STRENGHT*	MPa	20	ISO 178
FLEXURAL MODULUS*	MPa	1700	ISO 178
IZOD IMPACT STRENGHT NOTCHED 23°C	KJ/m ²	6	ISO 180/A
THERMIC			
VICAT/B (50N; 120° C/h)	°C	70	ISO 306
HDT/A (1,8 Mpa)	°C	50	ISO 75-2
FLAMMABILITY			
FLAME RATING (1,6 mm – 3,2 mm)*	CLASS	HB	UL 94
GLOW WIRE FLAMMABILITY INDEX (1 mm)*	°C	-	IEC 60695-2-12
PROCESSING			
PREDRYING TEMPERATURE	°C	40	60
PREDRYING TEMPERATURE TIME	h	2	3
RECOMMENDED MELT TEMPERATURE	°C	210	260

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